

## Sliding Glass Door Maintenance Instructions

*Series 1200, 3000 and 5000 Impact*

Southeastern Sliding Glass Doors will provide years of service with proper care and maintenance. As with any metal surface exposed to the elements, regular cleaning and maintenance is required.

Aluminum, Components and Handle Maintenance: Wash entire surface to remove dirt, salt, sand, or any other potentially corrosive materials formed on door surface with mild soapy water using a non-abrasive sponge or brush. High quality aluminum cleaners may be used to remove heavier soils such as silicones or caulking. All cleaning solutions must be immediately washed away.

Glass Care and Maintenance: Clean glass surface with a mild soapy water, using a sponge or soft cloth. Rinse thoroughly and repeat as needed. If additional cleaning is required we recommend using non-ammonia based cleaner intended for glass, apply moderate pressure in a circular motion on areas needed.

***\*THE ABOVE MAINTENANCE IS REQUIRED MONTHLY WITHIN 2 MILES OF COASTAL REGIONS AND BI-ANNUALLY FOR ALL OTHER AREAS. \****

***\*PLEASE NO RAZOR BLADES\****

Rollers made of high quality nylon with all aluminum housing and encased Stainless Steel Precision Bearings, no lubrication required but is critical to keep wheels free of debris.

Locking Mechanism mortise lock made of stainless steel which requires cleaning and lubrication twice a year.

Sill Track must be cleaned and debris vacuumed or blown away regularly. The objective when cleaning is to remove wind-blown dust and dirt as well as salt, and sand deposits that may cause the hardware to wear and corrode. Built up debris can impede the operation of the sliding glass door unit.

Recommended 5 year maintenance: Contact a certified installing dealer to perform a complete service. This should include: Cleaning and Lubricating of hardware, removal of all salt, grime or debris from surfaces and exterior water proofing (if necessary). An overall inspection of unit is critical to determine any damaged, broken or improperly working components or hardware.

Screens (If applicable) require same maintenance as glass doors. For coastal exposure, salt spray must be rinsed from screen mesh, aluminum frame and components on a regular basis.

Life expectancy of your Sliding Glass Doors increases with proper care and maintenance. Coastal exposure can be detrimental to building products, thus requiring more frequent care and maintenance. You will want to use your best judgment and adjust these instructions depending on your climate and particular environment.

Should parts need to be replaced, contact your local Southeastern Door Company Installing Dealer.